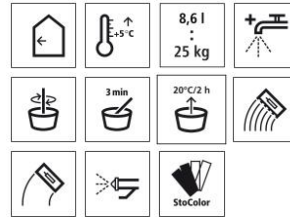


# Technical Data Sheet

## StoLevell Calce FS

Eco-friendly functional filler on a lime base according to EN 998-1 and functional bonding and reinforcing mortar in the StoReno In Protect M mould remediation system



### Characteristics

- Area of application**
- interior
  - as base coat in StoTherm In Comfort internal insulation system
  - highly suitable for the creative design of wall areas and ceiling surfaces
  - as a functional filler and creative finish on almost all substrates
  - as functional bonding and base coat mortar in StoReno In Protect M mould remediation system

### Properties

- mineral
- preservative-free
- highly diffusion-open
- very good non-sag properties
- very easy to float-finish
- freely suitable for texturing
- very good moisture management
- contributes towards optimising the ambient climate
- easy and supple application
- various application techniques possible
- largest design variety
- best regulation of humidity
- rapid sorption and desorption
- MBV practical > 2.0 (g/m<sup>2</sup> \* % RH)

### Appearance

- grain size 1.2 mm

### Technical data

Criterion	Standard / test specification	Value/ Unit	Notes
Mortar class	EN 998-1	CS II	
Mortar class	DIN 18550-1/-2	P II	
Bulk density of hardened mortar	EN 1015-10	1.2 g/cm <sup>3</sup>	
Flexural strength	EN 1015-11	1.5 N/mm <sup>2</sup>	
Compressive strength	EN 1015-11	2.3 N/mm <sup>2</sup>	
Dynamic modulus of elasticity	TP BE-PCC	2,300 N/mm <sup>2</sup>	

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Water vapour diffusion-equivalent air layer thickness $\mu$		9	
Thermal conductivity	EN 1745	$\leq 0.39 \text{ W/(m}^2\text{K)}$ for P=50%	Table value
Thermal conductivity	EN 1745	$\leq 0.43 \text{ W/(m}^2\text{K)}$ for P=90 %	Table value
Reaction to fire	EN 13501-1	A2-s1, d0	
Spreading rate		920 L/t	
Bulk density		1.27 g/cm <sup>3</sup>	
Capillary absorption		$> 0.4 \text{ kg/m}^2\text{m}$	$W_c 0$

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

### Substrate

#### Requirements

The substrate must be firm, dry, clean, load-bearing, and free from sinter layers, efflorescence and release agents.

#### Preparations

The preparation of the substrate and the execution of the coating work must correspond to the generally recognised technological norms. All coatings and preliminary work should always be geared towards the project and the requirements it is exposed to.

Remove loose paint remnants, as well as non-load bearing existing paint coats and coatings, and clean the surface (mechanically or using a suitable paint remover).

Prime coatings must not form a glossy layer.

Plaster substrates:

Apply an intermediate coat of cementitious fillers/mortars with StoPrep In. StoPrep In is ready-to-use and, depending on the substrate, dilutable with up to max. 10 % water. Stir the material well before application.

Mould-infested areas:

System recommendation: use the StoReno In Protect M mould remediation system.

The coating layer build-ups and recommendations listed do not release the applicator from his or her own responsibility for substrate testing and assessment.

### Application

#### Application temperature

Lowest temperature of substrate and air: +5 °C

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## StoLevell Calce FS

Highest temperature of substrate and air: +30 °C

**Time for application** At +20 °C: approx. 2 hours

**Mixing ratio** white material: 8.9 l water per 25 kg  
tinted material: 8.6 l water per 25 kg

**Material preparation** Pour clean, cold tap water into a clean container and add the pre-blended dry mortar. Mix for approx. 2 minutes. Allow to mature for approx. 3 minutes. Remix for approx. 30 seconds.

Consumption	Type of application	Approx. consumption	
	per mm layer thickness	1.10	kg/m <sup>2</sup>
adhesive for layer thickness of at least 4 mm	4.4	kg/m <sup>2</sup>	

Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.

**Coating build-up**

Substrate coating in a new building:  
StoLevell Calce FS, single layer, layer thickness: approx. 10 - 15 mm  
StoLevell Calce FS can be applied in multi-layers for layer thicknesses > 15 mm.  
Observe the overall drying time.

Plaster substrates (e.g. gypsum plasterboard): prime with StoPrep In.

Apply StoLevell Calce FS as a bonding agent using a adhesive comb (8 x 8 mm) on non-absorbent substrates, for example concrete and XPS.

Heterogeneous blockwork with base coat and XPS boards: reinforce with Sto-Glass Fibre Mesh F (4 x 4 mm).

Existing load-bearing and matt coatings: apply StoLevell Calce FS directly.  
layer thickness for single-layer application: 3 - 15 mm

Depending on the substrate, reinforcement with Sto-Glass Fibre Mesh F (4 x 4 mm) may be required.

Finish:  
StoCalce Activ K, StoCalce Activ MP, StoCalce Natura, StoDecosit.

Note:  
A paint coat of StoColor Calcetura or StoColor Sil In without significantly impairing the sorption may be possible.

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## StoLevell Calce FS

**Application** manually, by machine

Apply the product in the corresponding layer thickness manually using a rust-free steel trowel or by machine.

Reinforcement:  
Fully embed the mesh in the upper third of the still-damp reinforcing coat. The mesh joints must overlap by 10 cm. Apply additional diagonal reinforcement on building apertures (e.g. windows, door reveals). Maintain a layer thickness of 4.0 mm.

For layer thicknesses > 3 mm, embed a Sto-Glass Fibre Mesh for easier application. Fully embed the mesh in the upper third of the still-damp reinforcing coat. The mesh joints must overlap by 10 cm. Apply additional diagonal reinforcement on building apertures (e.g. windows, door reveals).

The application method, tools, and substrate have a significant impact on the result.

Protect the surface from drying too quickly and protect it from draughts.

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**Drying, curing, ready for next coat** Drying depends on the climatic conditions in the room (e.g. temperature, relative air humidity).

Curing depends on the climatic conditions in the room and lasts approx. 1 day per mm layer thickness.

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**Cleaning the tools** Clean tools with water immediately after use.

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**Notes, recommendations, special information, miscellaneous** Prefabricated construction:  
- Special requirements and differing regulations apply in prefabricated construction.

Application:  
- Do not apply different batches on one surface.  
- Ensure a constant mixing ratio.  
- Only mix entire sacks with water.  
- After mixing: ensure 5-10 minutes maturing time. Then stir the material 1-2 minutes.

Application on substances with water impact:  
- water impact classes in accordance with DIN 18534-1:2017-04 and in accordance with Data Sheet no. 5 from the Bundesverband der Gipsindustrie e.V.  
- The product is only suitable for surfaces with water impact class W0-I (low water impact).

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## StoLevell Calce FS

### Delivery

<b>Colour shade</b>	<p>natural white, limited tintability in accordance with the StoColor System</p> <p>Tintability:</p> <ul style="list-style-type: none"> <li>- The material is tintable ex works. Subsequent deliveries in the same colour shade are not possible. In order to avoid any colour shade deviations, order the material for a project from one batch.</li> <li>- The material is tinted to max. 20 % with StoLook Punto F. Mix the entire contents of the sack with StoLook Punto F.</li> <li>- Do not tint the material if using the product as a bonding agent or priming coat.</li> </ul> <p>Colour accuracy:</p> <ul style="list-style-type: none"> <li>- Natural mottling occurs if the product is applied tinted.</li> <li>- This effect occurs due to mineral and natural ingredients.</li> <li>- If the effect is not desired: apply a Sto silicate emulsion paint in the same colour shade.</li> <li>- Chemical setting processes, physical setting processes, as well as different project conditions affect the change in colour shade (colour shade accuracy, colour shade evenness, staining).</li> </ul> <p>No guarantee in the following cases:</p> <ul style="list-style-type: none"> <li>- uneven absorbency of the substrate</li> <li>- surface has different levels of substrate moisture</li> <li>- partly very different alkalinity and/or substances in the substrate</li> </ul>
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### Storage

<b>Storage conditions</b>	Store in dry conditions.
<b>Storage life</b>	<p>The quality of the product in its original container is guaranteed until the maximum storage life has expired. The storage life date can be deduced from the batch number of the container.</p> <p>Batch number explanation:            Number 1 = the last number of year, numbers 2 + 3 = a calendar week            i.e.: 6450013223 – storage life until week 45 of the year 2026</p>

### Certificates/approvals

natureplus® - Certificate 0808-1409-046-3	StoLevell Calce FS Environment - Health - Features
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### Identification

<b>Product group</b>	Filler
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### Composition

comprehensive declaration in accordance with the "natureplus®" procurement

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## StoLevell Calce FS

directive  
 white Portland cement  
 hydrated lime  
 polymer powder  
 mineral extenders  
 organic extenders  
 Thickener

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### Safety

This product is subject to compulsory labelling in accordance with the current EU regulation.

Observe the Safety Data Sheet!

Safety instructions refer to the ready-to-use, unapplied product.

Causes skin irritation. Causes serious eye damage. May cause respiratory irritation. Keep out of reach of children. Avoid breathing dust. Use only outdoors or in a well-ventilated area. Wear protective gloves/ protective clothing/ eye protection/ face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/ attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/ attention. Take off contaminated clothing and wash it before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing.

### Special notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use. Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk. This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on the Internet.

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